

A woman is shown from the waist up, her body covered in numerous red rose petals. She is looking upwards and to the right, with her right arm raised and hand open. The background is a dense field of red rose petals. At the top, there is a decorative, ornate structure resembling a crown or a piece of jewelry, also covered in rose petals. The overall lighting is warm and soft, highlighting the texture of the petals and the woman's skin.

ISENSUA Vodkas

*the  
spirit  
of  
life*



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# ISENSUA *The Spirit of Life*

## ISENSUA Philosophy of hand-crafted Vodka

**Pure ingredients — Traditional techniques — 4 times distilled — Perfectly handcrafted**

To create the superlative vodka, ISENSUA philosophy is instantly recognisable — always quality before quantity. ISENSUA vodka is handcrafted in small batches using a combination of traditional skills honouring the centuries old distillation method using the finest ingredients and a copper pot still.

### Crystal Vodka

ISENSUA **Crystal** is hand-crafted in the South West region of the United Kingdom using specially selected, pure ingredients. In a process that takes weeks to complete, **Crystal** vodka is distilled four times in extraordinarily small batches using Copper Pot Stills and is then finely filtered.

The result is amazing Vodka having a floral bouquet with complex and elegant flavours, a silky quality and a long finish. ISENSUA has put on a pedestal the craft of making vodka.

### OPIUM Vodka

*The most captivating of vodkas*

A fine, luscious, exclusive premium vodka smooth and well rounded with a lingering pleasure. Only the most excellent ingredients are infused to achieve great quality and taste.



### Crystal *Vanille*

Premium **Crystal** Vodka naturally flavoured from the finest carefully selected plump aromatic vanilla beans.

### History

ISENSUA vodkas created in the South West region of the United Kingdom from a labour of ardour and devotion. Five years ago ISENSUA determined to create an English vodka with a delicate, fragrant aroma, smoothly drinkable with no burn and a pleasurable finish. This resulted in **Crystal** and **OPIUM** unsurpassable flavours brought to you with delight.

# Crystal



## **ISENSUA Crystal Vodka**

ISENSUA Crystal is celebrated for its rounded smooth taste. Distilled and Bottled in the United Kingdom made from the finest ingredients. This vodka is pure, clear and smooth with an exclusive "silken" feel, rich and mellow undertones. Crystal vodka is to be sipped and savoured. The high level of purity in this 100% grain vodka is achieved by quadruple distillation

It's the ideal cocktail ingredient best served chilled or enjoy frozen for the perfect drink

Alcohol: 40% Bottle size: 70cl

# Opium

## **ISENSUA Opium Vodka**

ISENSUA's fine premium vodka distinctively flavoured for full enjoyment. Made to an old family recipe infused with flavours to delight the senses. This combination makes for a fragrant and unique vodka experience

Enjoy in cocktails or frozen on its **own for an exceptional drink**

Alcohol: 40% Bottle size: 70cl



# Vanille



**ISENSUA Crystal Vanille** is naturally flavoured from the finest carefully selected plump aromatic vanilla beans

How should **ISENSUA Crystal Vanille** be taken?

Either on its own over ice, or without ice if you wish to really appreciate its true flavours

Crystal **Vanille** is an exciting element in the most delicious cocktails

## ISENSUA Copper Still Gin 55

**ISENSUA 55 GIN** is a passionately produced refined small batch London dry gin crafted with great attention to detail by master distillers. It uses the highest quality fermentation alcohol with carefully selected botanicals from around the world, dominated by Juniper added after the first distillation.

The secret of London Dry Gin lies in the purity of the alcohol and the proportion of botanicals used in each distillation where old traditional well-proven copper pot stills are used. The *Rolls Royce* of Gin Still makers John Dore Limited makes them. As any Gin maker will tell you, each individual still makes a gin of different characteristics.

In addition to the single batch distillation method, **ISENSUA 55 GIN** is made with a subtle blend of [botanicals](#) sourced from all over the world. Each individual botanical is carefully chosen for its unique quality, which helps give **ISENSUA 55 GIN** a special character. Quality materials, skilled distillers and great attention to detail are all unseen factors that help deliver that famous aroma and taste.

The source of botanicals can change from time to time depending upon the quality of the local harvest. All botanicals are carefully selected by our specialist supplier and in the case of Juniper berries, rigorously batch tested by our laboratories before acceptance. As with all natural products, quality and yields of the essential constituents can vary from season to season. Quality monitoring of ingredients is an important part of our distilling process.

**ISENSUA 55 GIN** has a bias towards citrus tones that come from ribbons of citrus peels including lemon, sweet orange and bitter orange carefully crafted into the gin through the distillation process.

To get the best out of our botanicals **ISENSUA 55 GIN** uses an individual marinating process that involves many hours of the botanicals mixing with neutral grain alcohol before distillation commences which as any top food chef will tell you, marinating helps to extract the special flavours and characteristics of ingredients - just taste the results. **ISENSUA 55 GIN** is testament to this fact.

How should ISENSUA 55 GIN be taken? Either on its own over ice or without ice if you wish to really appreciate its true flavours. ISENSUA 55 GIN goes well with tonic water and other mixers.

How does ISENSUA 55 GIN perform in cocktails? The subtle blend of botanicals and neutral spirit, together with the pure water, form an ideal "launching pad" for the expert barman to truly show off their skills.

**ISENSUA's** Copper Pot Still Gin is an iconoclastically produced gin distilled in the United Kingdom. Quadruple distilled in small batches under the careful eye of our Master Distiller and made from the highest quality English grain spirit infused with 10 key botanicals. Our uncommon distillation process combined with our infusions yields a one-and-only dry gin that is passionately loved by a growing number of discerning individuals.

No other gin tastes so good

Alcohol: 40% Bottle size: 70cl



**OPIMUM**  
*the most sophisticated  
word there is*

*the Spirit of Life*

[www.isensua.com](http://www.isensua.com)